



# Final Drive & Swing Components for Excavators

Planetary drive gears must withstand the high forces of torque generated by the engine and transfer these loads to move the equipment.

All CTP swing gears and final drive gears are manufactured to precise tolerances for reliable operation. The manufacturing method includes a heat treatment process that increases bending strength, prevents case crushing and provides exceptional wear resistance for a long service life.

Part No.	Description	Machine
7Y1644	GEAR PLANET	320, 320L, 320N
7Y1643	GEAR-SUN	320, 320L, 320N
7Y1645	GEAR-SUN	320, 320L, 320N
7Y1755	GEAR-RING	320, 320L, 320N
7Y0223	SHAFT-PLANET	320B, 320B L, 320C, 320C L, 325B
7Y1431	GEAR-PLANET	320, 320B, 320B L, 320B N, 320C, 320C L, 322, 322L
7Y1427	GEAR-SUN	320, 320B, 320B L, 320B N, 320 N
7Y1432	CARRIER	320, 320B, 320B L, 320B N, 320 N
7Y1631	GEAR-RING	320, 320B, 320B L, 320B N, 320 N
7Y1428	GEAR-PLANET	320, 320B, 320B L, 320B N, 320 N
7Y0225	SHAFT-PLANET	320, 320B, 320B L, 320B N, 320C, 320C L, 320N, 322, 322C, 322C L, 322L, 325, 325C, 325L, 365B
1275970	GEAR-PLANET	320, 320L, 320N
7Y1764	SHAFT-PLANET	320, 320C, 320C L, 320L, 320N, 345B, 345B L
7Y1646	SHAFT-PLANET	320, 320L, 320N
7Y1752	CARRIER	320, 320L, 320N
7Y1751	CARRIER	320, 320L
1484715	GEAR-COUPLING	320, 320L, 320N

\* Other part no. not included in the list are available. Please contact your sales representative if you have any questions.  
Part Numbers are used for reference purposes only.